

Date: Friday, 9/29/2006 10:43:12 AM
 User: Kim Johnston

Split
 SB 06/12/07

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: HI-STEP LEG ASSEMBLY		
Job Number	: 28791			Part Number	: D2582		
Estimate Number	: 10355			Drawing Number	: D2582 REV A		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	: 9/29/2006	S.O. No.	: N/A	Drawing Revision	: A		
Prsh't Rev.	: NC			Material	: N/A		
First Issue	: N/A			Due Date	: 10/10/2006		
Previous Run	: 27756			Qty:	10. 20 Um: Each		
Written By	:						
Checked & Approved By	:						
Comment	: Est Rev:F Removed Manufacturing 05-11-07 JLM						
	Est Rev:G Added part # to Sub 06-08-10 JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	28791A	SPACER	
		Comment: Sub-Component SPACER D2280 B <u>28791A</u>	MF. 06-12-08.
2.0	28791B	STEP LEG	
		Comment: Sub-Component STEP LEG D2278 B <u>28791B</u>	MF. 06-12-08
3.0	28791C	STEP SPACER	
		Comment: Sub-Component STEP SPACER D2322 B <u>28791C</u>	MF. 06-12-08
4.0	28791D	STEP SPACER	
		Comment: Sub-Component STEP SPACER D2279 B <u>28791D</u>	MF. 06-12-08
5.0	MS20470AD44	Rivet, Universal Head	
		Comment: Qty.: 22.0000 Each(s)/Unit Total: 440.0000 Each(s) Pick: Qty Part Number Description Batch 22 MS20470AD4-4 Rivet <u>M102328.</u>	MF. 06-12-08

1875-1876 - 1876-1877 - 1877-1878 - 1878-1879 - 1879-1880 - 1880-1881 -

1881-1882 - 1882-1883 - 1883-1884 - 1884-1885 - 1885-1886 - 1886-1887 -

1887-1888 - 1888-1889 - 1889-1890 - 1890-1891 - 1891-1892 - 1892-1893 -

1893-1894 - 1894-1895 - 1895-1896 - 1896-1897 - 1897-1898 - 1898-1899 -

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1905-1906 - 1906-1907 - 1907-1908 - 1908-1909 - 1909-1910 - 1910-1911 -

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2013-2014 - 2014-2015 - 2015-2016 - 2016-2017 - 2017-2018 - 2018-2019 -

2019-2020 - 2020-2021 - 2021-2022 - 2022-2023 - 2023-2024 - 2024-2025 -

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20151-20152 - 20152-20153 - 20153-20154 - 20154-20155 - 20155-20156 - 20156-20157 -

A: Friday, 9/29/2006 10:43:12 AM
er: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 28791

Part Number: D2582

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 MS20470AD45

Rivet, Universal Head



Comment: Qty.: 4.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 MS20470AD4-5 Rivet m2455 m18491

MF 06-08-12

7.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2582 and

mf 06-08-12 ⑩

8.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06/12/11 ⑩

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: N/A

J 06-12-12 ⑩

10.0 QC21

FINAL INSPECTION/W/O RELEASE



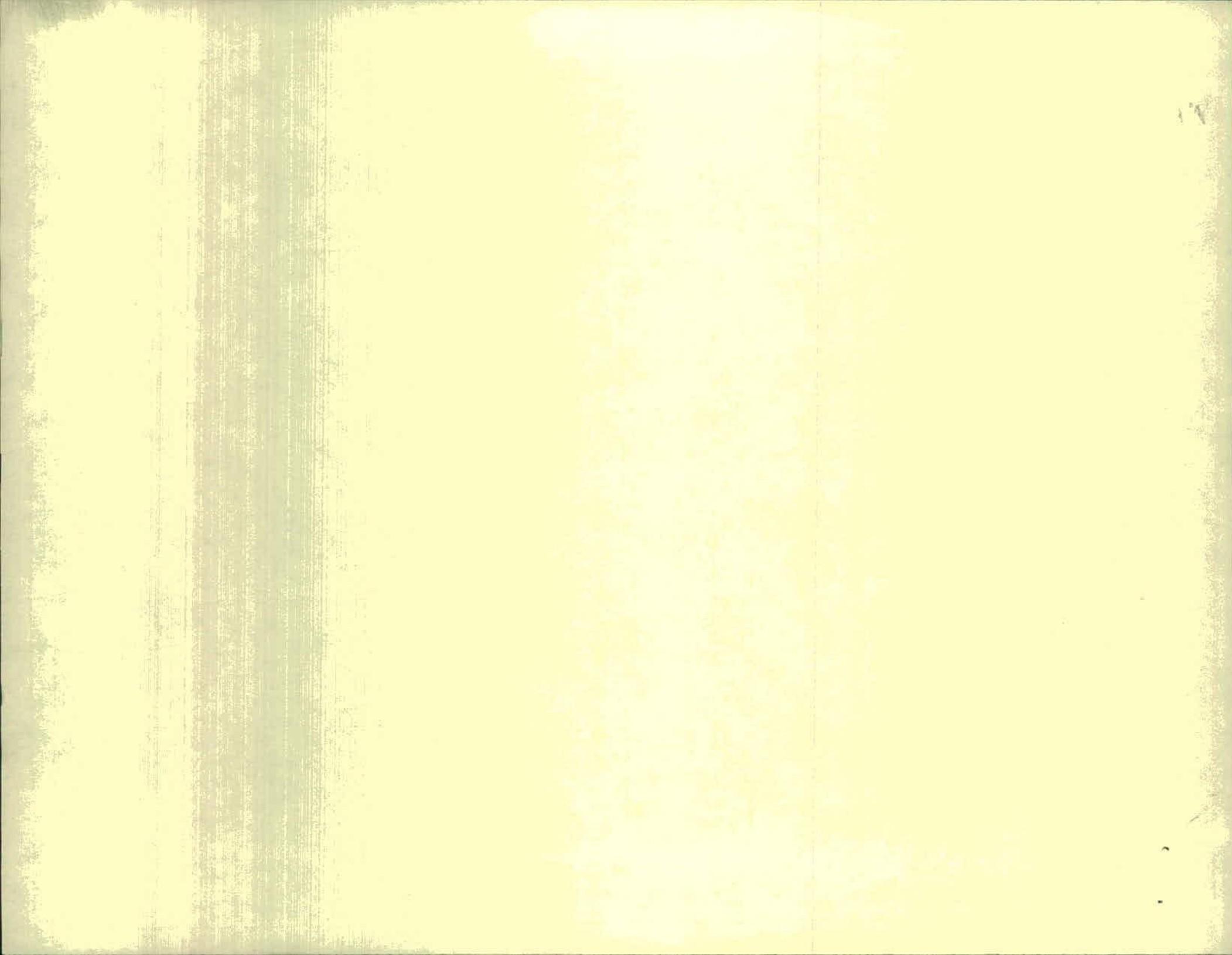
Comment: FINAL INSPECTION/W/O RELEASE

06/12/13 ⑩

Job Completion



U 06/12/13

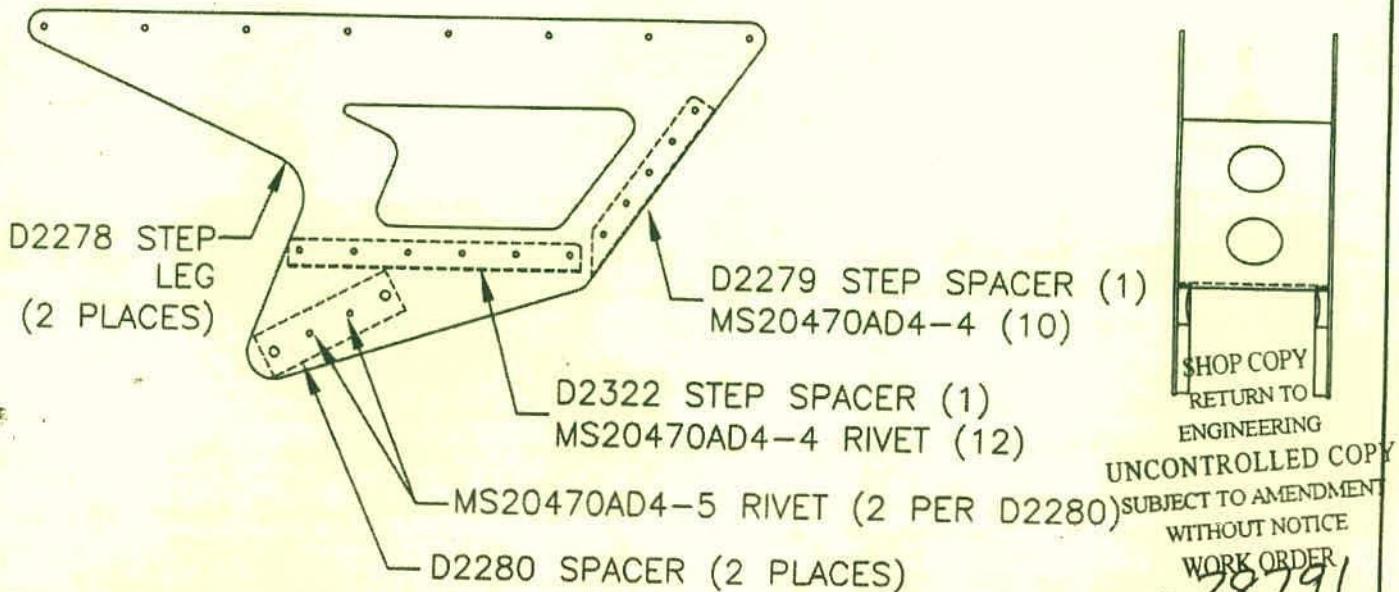


DART

Q4 COPY ISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2582
DATE	01.10.05	TITLE STEP LEG ASSEMBLY
A	01.10.05	SCALE 1:5 NEW ISSUE

QTY	PART NUMBER	DESCRIPTION
2	D2278	STEP LEG
1	D2279	STEP SPACER
2	D2280	SPACER
1	D2322	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET

D2582RELEASED
01-10-16 +

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